



- Dielectric Grease (92-823506-1)
- Loctite PST Pipe Sealant (92-809822)
- 2 Cycle Outboard Oil (92-13249A24)

A = To Tell-Tale Hose
 B = To Adaptor Plate

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		18787F 1	CYLINDER HEAD	2	135	3,1
2	27	18785 1	GASKET	2	135	3
1		18488F 1	CYLINDER HEAD	2	150/XR6/ MAGNUM III 175	3
2	27	822844 1	GASKET	2	150/XR6/ MAGNUM III 175	3
1		18488F 2	CYLINDER HEAD	2	200	3
2	27	822844 1	GASKET	2	200	3
3	10	98534	SCREW (2 IN.)	24		3
4	17	63779	DOWEL PIN	4		3
5	27	62386	GASKET	2		3,4
6		90390A 1	COVER	2		3
7		75692	THERMOSTAT	2		3
8	10	35386	SCREW (1 IN.)	4		3
9	22	68727 1	ELBOW	1		3
10		97465	TEMPERATURE SENDER (STBD.)	1		3
11		814612	THERMAL AIR VALVE	1		
12	32	77653 78	HOSE (12-3/4 IN.)	1		3
13	22	68728	FITTING	1		3
14	54	816311	STA-STRAP	10		
15	32	77653 78	HOSE (11-1/2 IN.)	1		3
16	22	815914	T-FITTING	1		
17		13536A 7	TEMPERATURE SENSOR (PORT)	1		
18		13715 1	RETAINER	2		3
19	10	98257	SCREW	2		3
20	32	77653 78	HOSE (7-1/2 IN.)	1		3
21		43517A 9	ADAPTOR PLATE	1		
22	10	28668	SCREW	8		
23	27	14697 2	GASKET	1		3,4
24		11645 3	REED BLOCK	6		
25	54	55098	J-CLAMP	1		
26	54	23567	CLIP	1		
27		69205	C-WASHER	1		
28	10	812832	SCREW (10-16 X 1/2)	1		
29	10	55715	SCREW (7/8 IN.)	6		
30	10	96529	SCREW (1-1/8 IN.)	6		
-	27	815791A92	ENGINE GASKET SET	1		
-		812815T97	POWERHEAD	1	(135/150)	
-		823434T97	POWERHEAD	1	(XR6/MAGNUM III)	
-		812817T97	POWERHEAD	1	(175)	
-		813043T97	POWERHEAD	1	(200)	